

## 1. Unither Pharmaceuticals

Evaluation Criteria	Details
Regulatory Compliance & Certifications	
cGMP Compliance	Adheres to cGMP standards; facilities inspected by FDA, EMA, ANVISA, and other health authorities.
ISO Certifications	Specific ISO certifications not publicly disclosed.
Regulatory Approvals	Approved by multiple agencies, including FDA and EMA.
Data Integrity & Documentation	Emphasizes comprehensive documentation and quality management systems.
Quality Control & Assurance	
Sterility Assurance	Utilizes advanced BFS technology ensuring aseptic filling.
Endotoxin & Particulate Testing	Conducts rigorous in-house QC testing.
Material Traceability	Maintains traceability of materials across global sites.
Environmental Monitoring	Implements strict cleanroom controls and environmental monitoring.
Batch Release & Stability Testing	Offers in-house stability programs and batch release testing.
Technical Capabilities & Customization	
Container Design & Development	Provides customizable BFS solutions for volumes ranging from 0.25 to 10 mL.
Formulation Handling	Capable of handling solutions, suspensions, gels, and emulsions.
Barrier Properties & Compatibility	Utilizes materials compatible with various formulations.
Automation & Robotics	Employs advanced BFS machinery ensuring precision.
Blow-Fill-Seal Equipment	Operates state-of-the-art BFS lines across multiple facilities.
Capacity, Scalability & Lead Times	

<b>Production Capacity</b>	Total capacity of 5 billion unit doses per year.
<b>Scalability</b>	Ability to undertake projects of varying sizes with sustained investment in new BFS lines.
<b>Supply Chain Stability</b>	Global presence ensures diversified supply chain.
<b>Lead Times &amp; Batch Turnaround</b>	Offers flexibility to meet client timelines.
<b>Cost &amp; Financial Stability</b>	
<b>Cost Competitiveness</b>	Provides competitive pricing with transparent cost structures.
<b>Financial Health</b>	Established global presence indicates financial robustness.
<b>Total Cost of Ownership (TCO)</b>	Comprehensive services potentially reduce overall costs.
<b>Supply Chain &amp; Logistics</b>	
<b>Geographic Location</b>	Facilities in the USA, France, and China offer strategic advantages.
<b>Redundancy &amp; Risk Management</b>	Multiple sites provide operational redundancy.
<b>Cold Chain &amp; Storage</b>	Capabilities for temperature-sensitive products not specified.
<b>Customer Support &amp; Technical Services</b>	
<b>On-Site Audits &amp; Visits</b>	Welcomes client audits and site visits.
<b>Regulatory Support</b>	Assists with regulatory submissions and compliance.
<b>After-Sales Support</b>	Provides dedicated account management and technical support.
<b>Sustainability &amp; ESG Compliance</b>	
<b>Environmental Compliance</b>	Engages in sustainable practices; specific initiatives not detailed.
<b>Ethical Sourcing</b>	Commits to ethical sourcing; specifics not publicly disclosed.

## 2. Rommelag GmbH

Evaluation Criteria	Details
<b>Regulatory Compliance &amp; Certifications</b>	
<b>cGMP Compliance</b>	Operates under strict cGMP guidelines.
<b>ISO Certifications</b>	Holds ISO 9001 and ISO 13485 certifications.
<b>Regulatory Approvals</b>	Regularly audited by EMEA, FDA, and ANVISA.
<b>Data Integrity &amp; Documentation</b>	Maintains robust data integrity protocols.
<b>Quality Control &amp; Assurance</b>	
<b>Sterility Assurance</b>	BFS process meets aseptic filling standards.
<b>Endotoxin &amp; Particulate Testing</b>	Offers comprehensive microbiological analyses.
<b>Material Traceability</b>	Ensures full traceability of materials.
<b>Environmental Monitoring</b>	Implements strict cleanroom protocols.
<b>Batch Release &amp; Stability Testing</b>	Provides stability storage and testing services.
<b>Technical Capabilities &amp; Customization</b>	
<b>Container Design &amp; Development</b>	Develops and optimizes custom BFS container designs.
<b>Formulation Handling</b>	Handles a wide range of liquid and semi-solid products.
<b>Barrier Properties &amp; Compatibility</b>	Offers material selection tailored to product needs.
<b>Automation &amp; Robotics</b>	Utilizes advanced BFS machinery with automation.
<b>Blow-Fill-Seal Equipment</b>	Pioneers in bottlpack BFS technology.
<b>Capacity, Scalability &amp; Lead Times</b>	
<b>Production Capacity</b>	Operates over 50 bottlpack machines with a daily production exceeding 2 million containers.

<b>Scalability</b>	Supports clients from pilot batches to full-scale production.
<b>Supply Chain Stability</b>	Established infrastructure ensures supply chain resilience.
<b>Lead Times &amp; Batch Turnaround</b>	Offers efficient process development and production timelines.
<b>Cost &amp; Financial Stability</b>	
<b>Cost Competitiveness</b>	Provides cost-effective solutions via contract manufacturing.
<b>Financial Health</b>	Rommelag has a longstanding market presence, indicating financial stability.
<b>Total Cost of Ownership (TCO)</b>	Comprehensive services potentially reduce overall costs.
<b>Supply Chain &amp; Logistics</b>	
<b>Geographic Location</b>	Strong European presence with extensive supply chain.
<b>Redundancy &amp; Risk Management</b>	Multiple production facilities provide risk management.
<b>Cold Chain &amp; Storage</b>	No specific mention of cold chain logistics.
<b>Customer Support &amp; Technical Services</b>	
<b>On-Site Audits &amp; Visits</b>	Encourages client audits and inspections.
<b>Regulatory Support</b>	Assists with product registration and compliance.
<b>After-Sales Support</b>	Offers dedicated customer service teams.
<b>Sustainability &amp; ESG Compliance</b>	
<b>Environmental Compliance</b>	Engaged in environmentally friendly packaging solutions.
<b>Ethical Sourcing</b>	Focuses on responsible sourcing policies.

### 3. Adragos Pharma

Evaluation Criteria	Details
Regulatory Compliance & Certifications	
cGMP Compliance	Adheres to cGMP standards across its facilities.
ISO Certifications	Specific ISO certifications are not publicly disclosed.
Regulatory Approvals	Facilities have undergone inspections by relevant health authorities; specific approvals are not detailed.
Data Integrity & Documentation	Emphasizes robust quality management systems and compliance with regulatory requirements.
Quality Control & Assurance	
Sterility Assurance	Specializes in sterile liquid manufacturing, including BFS technology.
Endotoxin & Particulate Testing	Conducts comprehensive analytical testing in state-of-the-art laboratories.
Material Traceability	Maintains stringent control over material sourcing and traceability.
Environmental Monitoring	Implements strict cleanroom protocols and environmental controls.
Batch Release & Stability Testing	Offers extensive stability studies and in-house quality control testing.
Technical Capabilities & Customization	
Container Design & Development	Provides development and manufacturing services for various dosage forms, including sterile liquids.
Formulation Handling	Experienced in handling both small and large molecules, including complex formulations.
Barrier Properties & Compatibility	Utilizes materials compatible with a wide range of pharmaceutical formulations.
Automation & Robotics	Employs advanced manufacturing technologies to ensure precision and efficiency.
Blow-Fill-Seal Equipment	Operates state-of-the-art BFS machinery, particularly at their Halden facility in Norway.
Capacity, Scalability & Lead Times	
Production Capacity	Operates multiple facilities across Europe and Japan, with significant production capabilities.
Scalability	Demonstrates the ability to scale production in response to client needs.
Supply Chain Stability	Global presence ensures a resilient and diversified supply chain.
Lead Times & Batch Turnaround	Committed to meeting client timelines with efficient project management.
Cost & Financial Stability	

<b>Cost Competitiveness</b>	Offers competitive pricing structures tailored to client requirements.
<b>Financial Health</b>	Backed by FSN Capital VI and Prange Group, indicating strong financial support and stability.
<b>Total Cost of Ownership (TCO)</b>	Integrated services aim to optimize costs and reduce overall expenditure for clients.
<b>Supply Chain &amp; Logistics</b>	
<b>Geographic Location</b>	Facilities strategically located in Europe and Japan, facilitating global distribution.
<b>Redundancy &amp; Risk Management</b>	Multiple sites provide operational redundancy and risk mitigation.
<b>Cold Chain &amp; Storage</b>	Offers cold chain management services to handle temperature-sensitive products.
<b>Customer Support &amp; Technical Services</b>	
<b>On-Site Audits &amp; Visits</b>	Encourages client audits and site visits to ensure transparency and trust.
<b>Regulatory Support</b>	Provides comprehensive regulatory services, including assistance with submissions and compliance.
<b>After-Sales Support</b>	Dedicated teams offer ongoing support and technical assistance post-production.
<b>Sustainability &amp; ESG Compliance</b>	
<b>Environmental Compliance</b>	Committed to sustainable practices; specific initiatives are not detailed.
<b>Ethical Sourcing</b>	Adheres to ethical sourcing standards; further specifics are not publicly disclosed.

## 4. Hegewald Medizinprodukte GmbH

Evaluation Criteria	Details
<b>Regulatory Compliance &amp; Certifications</b>	
<b>cGMP Compliance</b>	Operates in accordance with applicable medical device manufacturing standards.
<b>ISO Certifications</b>	Holds ISO 13485 certification for quality management systems in medical devices.
<b>Regulatory Approvals</b>	Products comply with relevant EU medical device regulations; specific approvals are not detailed.
<b>Data Integrity &amp; Documentation</b>	Maintains thorough documentation practices as per medical device industry standards.
<b>Quality Control &amp; Assurance</b>	
<b>Sterility Assurance</b>	Specializes in DEHP-free EVA infusion bags; sterility assurance processes are in place.
<b>Endotoxin &amp; Particulate Testing</b>	Conducts necessary testing to meet medical device safety standards.
<b>Material Traceability</b>	Ensures full traceability of materials used in production.
<b>Environmental Monitoring</b>	Implements environmental controls suitable for medical device manufacturing.
<b>Batch Release &amp; Stability Testing</b>	Performs batch release testing; stability testing specifics are not detailed.
<b>Technical Capabilities &amp; Customization</b>	
<b>Container Design &amp; Development</b>	Focuses on infusion bag production; customization capabilities are not specified.
<b>Formulation Handling</b>	Not applicable, as the company does not handle pharmaceutical formulations.
<b>Barrier Properties &amp; Compatibility</b>	Specializes in DEHP-free EVA materials, ensuring compatibility for infusion applications.
<b>Automation &amp; Robotics</b>	Utilizes manufacturing technologies appropriate for infusion bag production; specifics are not provided.
<b>Blow-Fill-Seal Equipment</b>	No involvement in BFS technology.
<b>Capacity, Scalability &amp; Lead Times</b>	

<b>Production Capacity</b>	Details on production capacity are not publicly available.
<b>Scalability</b>	Information on scalability is not specified.
<b>Supply Chain Stability</b>	Maintains a stable supply chain for medical-grade materials.
<b>Lead Times &amp; Batch Turnaround</b>	Specific lead times are not disclosed.
<b>Cost &amp; Financial Stability</b>	
<b>Cost Competitiveness</b>	Pricing information is not publicly available.
<b>Financial Health</b>	Limited public financial data available.
<b>Total Cost of Ownership (TCO)</b>	Not specified.
<b>Supply Chain &amp; Logistics</b>	
<b>Geographic Location</b>	Based in Germany, serving primarily the European market.
<b>Redundancy &amp; Risk Management</b>	No details available.
<b>Cold Chain &amp; Storage</b>	No information provided.
<b>Customer Support &amp; Technical Services</b>	
<b>On-Site Audits &amp; Visits</b>	No specific details available.
<b>Regulatory Support</b>	Limited information available.
<b>After-Sales Support</b>	No detailed information provided.
<b>Sustainability &amp; ESG Compliance</b>	
<b>Environmental Compliance</b>	Not publicly disclosed.
<b>Ethical Sourcing</b>	No information available.



## 5. Nephron Pharmaceuticals Corporation

Evaluation Criteria	Details
<b>Regulatory Compliance &amp; Certifications</b>	
<b>cGMP Compliance</b>	Adheres to cGMP but received an FDA warning letter in October 2022 for violations.
<b>ISO Certifications</b>	Not publicly disclosed.
<b>Regulatory Approvals</b>	History of FDA inspections and approvals for various products.
<b>Data Integrity &amp; Documentation</b>	Maintains quality assurance processes, though FDA cited deficiencies.
<b>Quality Control &amp; Assurance</b>	
<b>Sterility Assurance</b>	Utilizes advanced BFS technology for aseptic manufacturing.
<b>Endotoxin &amp; Particulate Testing</b>	Conducts in-house testing to ensure product safety.
<b>Material Traceability</b>	Uses a barcode-based track and trace system.
<b>Environmental Monitoring</b>	LEED-certified facilities with automated contamination control.
<b>Batch Release &amp; Stability Testing</b>	Conducts in-depth quality checks.
<b>Technical Capabilities &amp; Customization</b>	
<b>Container Design &amp; Development</b>	Specializes in BFS unit-dose vials and IV bottles.
<b>Formulation Handling</b>	Experienced in manufacturing respiratory and sterile compounded medications.
<b>Barrier Properties &amp; Compatibility</b>	Uses materials suitable for diverse formulations.
<b>Automation &amp; Robotics</b>	Fully automated manufacturing, packaging, and distribution.

<b>Blow-Fill-Seal Equipment</b>	State-of-the-art BFS production lines.
<b>Capacity, Scalability &amp; Lead Times</b>	
<b>Production Capacity</b>	Over 840,000 square feet of production space.
<b>Scalability</b>	Recent \$10M expansion to increase production.
<b>Supply Chain Stability</b>	In-house water purification and automated inventory management.
<b>Lead Times &amp; Batch Turnaround</b>	Not publicly detailed.
<b>Cost &amp; Financial Stability</b>	
<b>Cost Competitiveness</b>	Competitive pricing structure.
<b>Financial Health</b>	Ongoing facility investments indicate stability.
<b>Total Cost of Ownership (TCO)</b>	Efficient operations may lower costs.